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10-1419 Signage O&M



DESIGN | PRINT | MANUFACTURE | INSTALL

Operations and Maintenance Manual

This document provides general cleaning and maintenance guidelines to help preserve the appearance and longevity of your signage.

Acrylic Letters & Panels

Recommended	<ul style="list-style-type: none">• Mild soap & water• Microfiber cloth• Plastic-safe cleaner
Procedure	<ul style="list-style-type: none">• Rinse to remove debris• Gently wipe with soapy solution• Rinse thoroughly• Dry with clean cloth
Do Not Use	<ul style="list-style-type: none">• Ammonia or glass cleaners• Abrasives or paper towels• Solvents (acetone, alcohol)• High-pressure washing

Aluminum Letters & Panels

Recommended	<ul style="list-style-type: none">• Mild soap & water• Soft cloth or sponge• Aluminum-safe cleaner
Procedure	<ul style="list-style-type: none">• Rinse to remove dirt• Clean gently (follow grain if present)• Rinse thoroughly• Dry completely
Do Not Use	<ul style="list-style-type: none">• Abrasive pads or steel wool• Strong acids or alkaline cleaners• Standing water• Direct pressure at seams

Recommended cleaning frequency: every 3–6 months depending on environmental conditions. Always test cleaning methods in an inconspicuous area before full application.